

# SRWOOD

PRODUCT #850S

## SPECIFICATIONS

### *CraftWood SuperFlex Phenolic*

*CraftWood's SuperFlex* consists of stress-relieved veneers that are bonded using specific heat and pressure to a special phenolic resin impregnated core. This backer is designed to be compatible with the many and varied species of veneer that are used. *CraftWood SuperFlex* laminate is available in over 60 species and cuts of both domestic

CHARACTERISTICS	REQUIREMENTS
VENEER CUT	Various—depending on species. Includes Flat Cut, Rift Cut and Ribbon Cut.
VENEER THICKNESS	Varies from 1/50" to 1/64" on most species.
BACKER	Phenolic impregnated kraft paper, back sanded to facilitate bonding. Backer thickness is .018.
TOTAL THICKNESS	Varies between .030 and .087 depending on species and amount of sanding to the veneer.
TYPES OF MATCH	All sheets are book matched unless otherwise specified and can be sequence matched from sheet to sheet if requested.
SHEET SIZES	4' X 8' and 4' X 10' are standard size, available in most species on special order sizes from 3' X 8' - 5' X 12' available.
INSTALLATION	For interior use only. To be bonded to suitable substrates such as plywood, particleboard or flake board. Use a good quality contact adhesive following adhesive manufacturer's recommended techniques. <i>CraftWood SuperFlex Laminate</i> can be postformed at a temperature of approximately 313. It is recommended that experiments at temperatures between 312 and 320 be performed, using a temperature indicating liquid. Light sanding with 120 grit sandpaper after postforming will smooth out open grains such as Oak and Ash.
FINISHING	Any good quality alkyd, lacquer or polyurethane stain and finishing system can be employed following the coating manufacturer's instructions.